



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D3278-3
Job Sheet 169564-A



Part No: D3278-3

Job Qty: 30 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/19/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP . A 04.04.19 New issue KJ/JLM IPP B 07.09.06 Rev C dwg EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		12/18/17	0.00	0.00	Start Up Waterjet		SC 18/01/22
100	Waterjet	30 pcs		12/18/17	0.01	0.58	Waterjet1		SC 18/01/22
120	QC	30 pcs		12/18/17	0.00	0.00	QC8		38
130	Small Fab	30 pcs		12/19/17	0.00	0.53	Small Fab-3		38
140	QC	30 pcs		12/19/17	0.00	0.00	QC5		38
150	Packaging	30 pcs		12/19/17	0.00	0.00	Packaging3 GA		AT 18/01/22
160	QC21-SA	30 Ea		12/19/17	0.00	0.00	QC21		38

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINS0.125	Black Delrin Sheet .125	1.0320 sf (.0344 ea)	90-Start up Operation	
	M138295	1.1		

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	1.980inches ± 0.030	2.010 1.950	1,984	
2	Spacer	1.980inches ± 0.030	2.010 1.950	1,983	
3	Spacer	1.480inches ± 0.005	1.485 1.475	1,481	
4	Spacer	0.250inches ± 0.010	0.260 0.240	0,250	
5	Spacer	1.480inches ± 0.005	1.485 1.475	1,480	
6	Spacer	0.250inches ± 0.010	0.260 0.240	0,250	
7	Spacer	0.098inches + 0.005 - 0.000	0.103 0.098	0,099	
8	Spacer	0.130inches ± 0.030	0.160 0.100	0,130	
9	Spacer	0.125inches ± 0.010	0.135 0.115	0,127	

DART
AEROSPACE
S034355



Spacer

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PART NO: D3278-3
Original Serial #: S034355
Revision:
Operation:
Change No:

Start up Operation

01/22/18

Job No: 169564-A